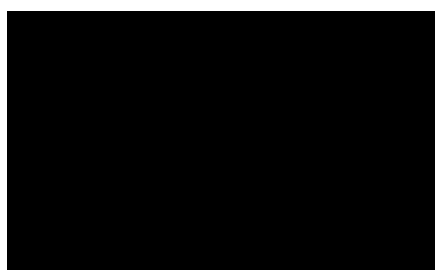
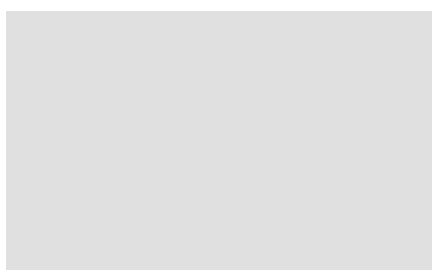


## Colorcoat® PVDF

### Organic coated steel for the building envelope



**Black (RAL9005\*)**



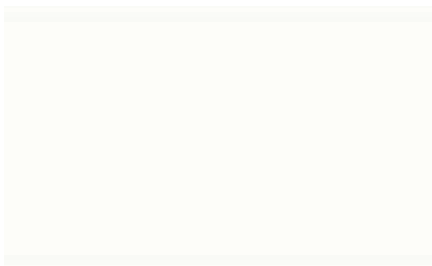
**Oyster (RAL7035\*)**



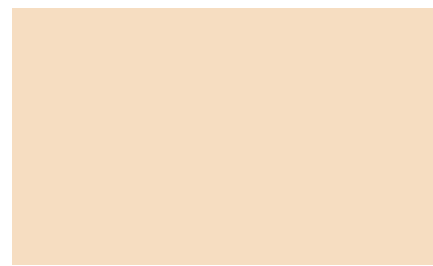
**Pinewood Green (BS14C39\*)**



**Anthracite Grey (RAL7016\*)**



**White (RAL9010\*)**



**Light Ivory (RAL1015\*)**



**Slate Grey (RAL7012\*)**



**Bahama Blue (RAL5015\*)**



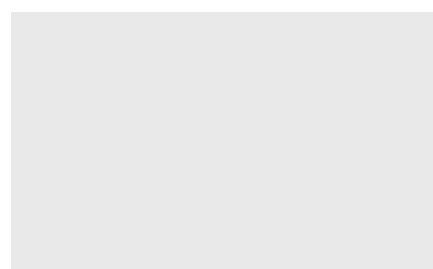
**Grey Aluminium (RAL9007\*)**



**Alaska Grey (RAL7000\*)**



**Mountain Blue (RAL5014\*)**



**Metallic Silver (RAL9006\*)**

**Note:**

\*These are the numbers of the nearest RAL or BS colour reference.

Other colours are available upon request. For a true representation of colour and finish, please obtain product samples from Corus.

# Colorcoat PVDF

PVDF is particularly well suited to building envelope applications such as wall cladding and panels, where good colour fastness and gloss retention are important. Available in a wide range of colours, of which only a selection are shown overleaf.

## Coatings and substrates

PVDF has a smooth fluorocarbon topcoat on Z275 hot-dip zinc coated steel to EN 10147. The standard reverse side coating is our high-performance backing coat. Double-sided PVDF is available on request as are other backing coats.

## Durability

The performance of PVDF is defined by the Period to Re-paint Decision, which is the length of time before the building owner needs to consider whether to repaint the cladding. For walls, this period can be 15 years when the coating is exposed to a normal inland environment. However, this is a guideline figure and the actual durability of PVDF in any particular location will depend upon the exact specification. Consult Corus for further details.

The use of Colorcoat PVDF in a distinctly marine environment is not recommended. If used in other corrosive environments and the cut edges of the sheets are exposed, edge corrosion may occur. These edges can be painted to prevent corrosion.

## Product Range

The characteristics of Colorcoat PVDF can also be applied to alternative substrates, including aluminium with our Colorlite range, and stainless steel. In addition, a range of thicker PVDF coatings are also available, offering enhanced performance and durability.

## Product leadership

Corus has been making organic coated steels for over 35 years and is committed to providing high-quality competitive products and service. The company has a large range of cladding products, all thoroughly tested and proven in the field. No one knows more about coated steels than Corus.

## Maintenance

There are few exterior materials whose appearance will not benefit from regular inspection, together with any maintenance that might be necessary at that time. Such activities will repay the careful building owner and the occupier by giving them the best possible performance from the product. For more information, contact Corus.

## Typical properties

| Property                                   | Data  | Test method |
|--|-------|-------------|
| Nominal coating thickness (µm)             | 25-27 | ECCA T1     |
| Gloss % (60°)                              | 10-35 | ECCA T2     |
| Flexibility:                               |       |             |
| Reverse impact (Joules)                    | 11    | ECCA T5     |
| Minimum bend radius (T)1                   | 2     | ECCA T7     |
| Adhesion (cross hatch)                     | N/A   | BS 3900/E6  |
| Corrosion resistance:                      |       |             |
| Salt spray (hours)                         | 1000  | ECCA T8     |
| Humidity (hours)                           | 1000  | ECCA T9     |
| Abrasion resistance (Taber)2 (mg)          | 16    | ASTM D4060  |
| Scratch resistance (g)                     | 3000  | ISO 1518    |
| Max. continuous operating temperature (°C) | 120   | Corus       |
| Minimum forming temperature (°C)           | 16    | Corus       |

### General notes:

The figures contained in this table are typical properties and do not constitute a specification. These figures relate to the topcoat and are measured according to EN 10169.

### Specific notes:

- The minimum bend diameters in this table are forming at 16°C, unless stated otherwise. T=substrate thickness
- Loss at 250 revolutions, 1000g load, CS 10 wheels.

## Health and safety

The Product Health and Safety Data sheet numbers for the constituent parts of PVDF are shown below.

| Constituent  | Part Number |
|--------------|-------------|
| Substrate    | 18          |
| Primer       | 31 and 70   |
| Topcoat      | 34          |
| Backing coat | 30          |

### Contacts in the United Kingdom

Corus Colors  
Shotton Works  
Deeside  
Flintshire CH5 2NH  
UK

### Commercial enquiries:

T: +44 (0)1244 812345  
F: +44 (0)1244 831132

### Technical enquiries:

The Colorcoat Connection  
T: +44 (0)1244 892434  
F: +44 (0)1244 836134  
E: colorcoat.connection@corusgroup.com

### Colorcoat Online

Product, design and services information:  
W: www.colorcoat-online.com

### Contacts in the Netherlands

Corus Colors  
IJmuiden  
Addresscode 8F.06  
Postbus 10000  
1970 CA IJmuiden  
Netherlands

### Commercial and Technical enquiries:

T: +31 (0)2514 98795  
F: +31 (0)2514 70490  
E: Corus-Colors-Ijmuiden@corusgroup.com

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